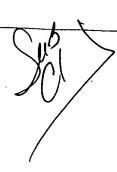
## AMENDMENTS TO THE CLAIMS



- 1. (Currently Amended) A method of ordering material comprising:
  considering a quantity of a material available from a plurality of suppliers
  identifying a supplier to receive an order for the material based upon the considering; and
  sending electronically an order for the material to the supplier identified to receive the
  order
- wherein the material is not ordered until a manufacturer realizes a demand, wherein a manufacturer realizes the demand for the material after orders are received from customers, fulfilling the orders requires assembling the products, and assembling the products requires the material.
- 2. (Cancelled) Please cancel claim 2.
- 3. (Currently Amended) The method as recited in claim 2 1, wherein the order for the material is sent electronically to a supplier logistics center, the supplier logistics center receiving the material from a supplier.
- 4. (Previously Presented) The method as recited in claim 3, wherein the manufacturer takes title to the material after the material is shipped by the supplier.
- 5. (Original) The method as recited in claim 1, wherein the order requires delivery of the material within a specified period of time.
- 6. (Original) The method as recited in claim 5, wherein the specified period of time is less than one day.
  - 7. (Previously Presented) A method of assembling a computer system, comprising: considering a quantity of a material available from a plurality of suppliers; identifying a supplier to receive an order for the material based upon the considering; ordering the material from the supplier identified to receive the order; and



assembling the computer system at an assembly facility from the material received at the assembly facility.

- 8. (Previously Presented) The method as recited in claim 7, wherein the material is ordered after a manufacturer realizes a demand, wherein a manufacturer realizes the demand for the material after orders are received from customers, fulfilling the orders requiring assembling the products, assembling the products requiring the material.
- 9. (Previously Presented) The method as recited in claim 7, wherein the material is ordered from a supplier logistic center, wherein the supplier logistics center receives the material from a supplier.
- 10. (Original) The method as recited in claim 7, wherein the manufacturer takes ownership of the material after the material is shipped by the supplier.
- 11. (Original) The method as recited in claim 7, wherein the order specifies delivery of the material within a specified period of time.
- 12. (Original) The method as recited in claim/11, wherein the specified period of time is less than one day.
- 13. (Currently Amended) A method of manufacturing a computer system, comprising:

considering a quantity of material available from a plurality of suppliers identifying a supplier to receive an order for the material based upon the considering; sending electronically an order for the material to the supplier identified to receive the order; and

- manufacturing the computer system at a manufacturing facility using the material received at the manufacturing facility.
- 14. (Previously Presented) The method as recited in claim 13, wherein the material is ordered after a demand is realized by the manufacturer, wherein the manufacturer realizes the

demand for the material after orders are received from customers, fulfilling the orders requires assembling the products, assembling the products requires the material.

- 15. (Original) The method as recited in claim 13, wherein the material is shipped from a supplier logistics center, wherein the supplier logistics center receives the material from a supplier.
- 16. (Original) The method as recited in claim 13, wherein the manufacturer takes title to the material after the material is shipped by the supplier.
- 17. (Original) The method as recited in claim 13, wherein the order requires delivery of the material within a specified period of time.
- 18. (Previously Presented) The method as recited in claim 17, wherein the specified period of time is 1 day.
- 19. (Previously Presented) a computer system, wherein the computer system is assembled by a method, the method comprising:

considering a quantity of material available from a plurality of suppliers identifying a supplier to receive an order for the material based upon the considering; sending electronically an order for the material to the supplier identified to receive the order; and

assembling the computer at an assembly facility.



- 20. (Original) The computer system as recited in claim 19, wherein the material is shipped from a supplier logistics center, wherein the supplier logistics center receives the material from a supplier.
- 21. (Previously Presented) The method as regitted in claim 19, wherein a manufacturer takes title to the material after the material is shipped by the supplier.
- 22. (Previously Presented) The computer system as recited in claim 21, wherein the order is sent electronically after a demand is realized by the manufacturer, wherein the manufacturer realizes the demand for the material after an order is received from a customer, fulfilling the order requires assembling the products, assembling the product requires the material.
- 23. (Previously Presented) The computer system as recited in claim 22, wherein the demand is realized by developing a schedule for a manufacturing facility, the order being automatically generated by the schedule.
- 24. (Original) The computer system as recited in claim 23, wherein the order requires delivery of the material within a specifical period of time.
- 25. (Original) The computer system as recited in claim 24, wherein the specified period of time is less than 1 day.